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## FLOW CELL HUMIDITY SENSOR SYSTEM

BY

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## FIELD OF THE INVENTION

[0001] This invention relates to sensor use, particularly capacitance-type humidity sensors (*i.e.*, dew point sensors). A system for drying or maintaining sensor dryness in a flow cell is disclosed. It is advantageously used in synthesis procedures requiring anhydrous or near-anhydrous environments.

## BACKGROUND OF THE INVENTION

[0002] It is often important to maintain low-humidity environments in various synthesis or manufacturing processes. For instance, successful in-situ synthesis of biopolymer "biochips" or arrays/micorarrays may require an anhydrous, or substantially humidity-free environment, *e.g.*, where the biopolymer ligands of the array are "grown" in situ using chemical synthesis protocols that produce the ligands through stepwise addition of activated monomers. Water concentrations in such an environment sometimes need to be as low as 1 PPMv (*e.g.*, in laying-down protein or DNA microarrays).

[0003] In order to maintain a production environment in an anhydrous or near-anhydrous state – adjusting conditions or terminating activity if environmental conditions pass beyond acceptable limits – accurate monitoring is required. Typically, in response to sensor readings indicating higher humidity levels, the

production environment is "blown-out" with dry gas, such as N<sub>2</sub> gas. This purges unwanted moisture from the synthesis area.

[0004] To maintain extremely low water vapor concentrations, measurements are typically taken using a capacitance-type sensor. In a capacitance or dew point sensor, water vapor absorbed or desorbed by a porous layer alters the layer's capacitance. This alteration is measured using adjacent conductive members in order to provide a humidity reading.

[0005] In such a sensor, water is absorbed much more quickly than it is desorbed. Accordingly, it has been appreciated that quicker response time may be achieved in taking humidity measurements using a dry sensor than one that has already been saturated. A dewpoint meter produced by Xentaur (Medford, NY: Model - XPDM), capitalizes on this feature by isolating a sensor in a region filled with dessicant until it is withdrawn therefrom and exposed in another region to sample gas.

[0006] The present invention, likewise, uses an isolated sensor approach. However, an improved manner of sensor drying and/or maintaining a sensor in a dry state is taught herein. Instead of requiring a complex apparatus including multiple chambers and perishable dessicants like the referenced system, a more elegant system is described. In addition to such advantages as increased reliability, ease of operation and maintenance, and cost or space savings, variations of the inventive system offer further possible advantages that may be apparent to those skilled in the art.

## SUMMARY OF THE INVENTION

[0007] The present invention includes methods and apparatus for making minimum-response time water concentration measurements for gas samples used in various environments with a discrete sample flow cell. The sample cell includes a capacitance sensor therein. Sample and dry gas, such as N<sub>2</sub>, is provided to the cell via conduits and valves or a manifold system. The dry gas is used to dry the sensor or simply to maintain it in a dried condition. The same gas may be used to drive a pump, preferably a venturi pump, to draw sample into the sample cell for measurement.

[0008] The inventive system is advantageously used in synthesis procedures involving water-sensitive reactants. Methodology associated therewith, such as the routine for running the flow cell humidity sensor system as particularly described below, and complete manufacturing systems including printing systems and biological material form part of the present invention. Arrays and other products produced using the inventive system may also form part of the invention.

## BRIEF DESCRIPTION OF THE DRAWINGS

[0009] Each of the following figures provide examples diagrammatically illustrating aspects of the present invention. Of these, figure 1 shows an overview of the inventive system; figure 2A shows drying flow within a system configuration like that in figure 1; and figure 2B shows sampling flow within a system configuration like that in figure 1; figures 3A-3C each show a graphical representation of data characterizing actual performance of a system according to the present invention.

## DETAILED DESCRIPTION OF THE INVENTION

**[0010]** Before the present invention is described in detail, it is to be understood that this invention is not limited to the particular variations set forth and may, of course, vary. Various changes may be made to the invention described and equivalents may be substituted without departing from the true spirit and scope of the invention. In addition, many modifications may be made to adapt a particular situation, material, composition of matter, process, process step or steps to the objective, spirit and scope of the present invention. All such modifications are intended to be within the scope of the claims made herein. Furthermore, where a range of values is provided, it is understood that every intervening value, between the upper and lower limit of that range and any other stated or intervening value in that stated range is encompassed within the invention. That the upper and lower limits of these smaller ranges may independently be included in the smaller ranges is also encompassed within the invention, subject to any specifically excluded limit in the stated range. Where the stated range includes one or both of the limits, ranges excluding either both of those included limits are also included in the invention.

**[0011]** Unless defined otherwise, all technical and scientific terms used herein have the same meaning as commonly understood by one of ordinary skill in the art to which this invention belongs. Although any methods and materials similar or equivalent to those described herein can also be used in the practice or testing of the present invention, the preferred methods and materials are now described. All publications, patents and patent applications mentioned herein are incorporated herein in their entirety. The referenced items are provided solely for

their disclosure prior to the filing date of the present application. Nothing herein is to be construed as an admission that the present invention is not entitled to antedate such material by virtue of prior invention.

**[0012]** It is also noted that as used herein and in the appended claims, the singular forms “a,” “and,” and “the” include plural referents unless the context clearly dictates otherwise. In the claims, the terms “first,” “second” and so forth are to be interpreted merely as ordinal designations, they shall not be limiting in themselves. Further, the use of exclusive terminology such as “solely,” “only” and the like in connection with the recitation of any claim element is contemplated. Also, it is contemplated that any element indicated to be optional herein may be specifically excluded from a given claim by way of a “negative” limitation. Finally, it is contemplated that any optional feature of the inventive variation(s) described herein may be set forth and claimed independently or in combination with any one or more of the features described herein.

**[0013]** Turning now to figure 1, elements of the present invention are shown. A flow-cell (2) is provided by a body (4) defining a chamber interior (6). The flow cell includes a first port (8) and a second port (10). Other ports as may be convenient can be included as well, so long as the flow-cell (2) and a capacitance type sensor probe (12) located therein comprise a sealed system when desired, that is discrete or apart from the environment from which sample is acquired. A suitable capacitance sensor (12) is produced by Xentaur Corporation (Medford, NY: Model No. XTR-100 or, more preferably, Model No. XTR-100P).

**[0014]** It is preferably operated in a typical fashion, where changes in capacitance across adjacent conductive members is correlated to the moisture content of a

gaseous sample by way of appropriate hardware/software, such as an XDT-PM/C transmitting unit available through Xentaur Corporation.

[0015] Flow cell body (4) preferably comprises stainless steel. Its interior wall(s) are preferably electropolished to minimize water adsorption within chamber (6) introduced by sample gas. Chamber (6) is preferably cylindrical. So-shaped, with the first and second ports located orthogonally as shown and sensor (12) fixed coaxially, optimal mixing of gas may be achieved within the chamber around a sensor (12). The size or volume of the flow cell chamber may be between about 100 to 500ml. The dimensions will typically be constrained by mounting the apparatus in a working environment and ensuring the incoming flow is as homogenous as possible as it passes over the sensing element.

[0016] Lines or conduit members (14) may be used to connect the various components of the inventive system. However connected, a first valve (16) and a second valve (18) may be provided in fluid communication to flow cell (2). Preferably, the valves are two-way solenoid valves. Suitable valves are produced by KIP Inc. (Farmington, CT: Model No. 241043 - configured as a two way valve). Together, they serve to open and close the flow cell, alternately exposing it to sample gas (20) or dry gas (22) from a dry gas source or supply (24).

[0017] Source (24) may comprise a regulated N<sub>2</sub> tank. Other gasses (especially any other dry inert gas or a noble gasses) or source types may be used. What is important is that gas supply (24) be able to deliver anhydrous gas to sensor (12). The purpose of this is to either maintain sensor (12) in a dehydrated state or to provide an environment in which the sensor will desorb water it contains and become dehydrated.

[0018] The inventive system may also include a pump (26). The pump preferably comprises a venturi-type device. Optionally, it is run by dry gas supply (24).

Other types of pumps or vacuum devices may be used instead. For instance, any common industrial-type vacuum supply may be used. Pump (26) is preferably set to draw sample through flow cell (2) via a siphon (28).

[0019] The inventive system may also include third and fourth valves (30) and (32), respectively. These too may be solenoid valves. These valves are preferably configured for 3-way operation. Suitable valves are produced by KIP Inc. (Farmington, CT: Model No. 241043 - configured as a three-way valve).

[0020] In combination, the hardware thus far described may be used to perform various tasks. However, as will be apparent, not all of such hardware is necessary to perform each function. Accordingly, various subcombinations of the inventive features performing any of the stated functions may equally be regarded as forming an aspect of the invention as well as a complete system able to perform all the functions described.

[0021] In this regard, it is noted that first and second valves (16) and (18), may be closed-off to isolate flow-cell (2) from high humidity levels during servicing of any system plumbing or prolonged delay in use. This state of valve closure defines a "shut-down" mode. In this mode, humidity levels in the flow-cell chamber are maintained substantially constant.

[0022] During operation, "dry-down" and "sampling" modes are typically employed. Figure 2A shows an example of the former, while figure 2B shows an example of the latter.

[0023] In dry-down mode, the valves are set so that dry gas is passed through flow cell (2) by sensor (12). As configured, N<sub>2</sub> gas will also flow out the venturi

pump as exhaust. The desired dry gas flow depicted by a dotted path – which is set by valves (16), (18), (30) and (32) – enters flow cell (2) by port (8), passes over and around sensor (12) causing it to desorb moisture and exits flow cell (2) by port (10). Moisture-laden gas may then exit the inventive system via pump exhaust port (34). Desired flow rates for such a procedure are between about 0.25 and 2 CFM, set by appropriate pressure.

[0024] Running under such conditions, it has been observed that even a completely saturated sensor (*i.e.* one registering greater than 1000 PPMv) can be adequately dried to a resolution limited steady state measurement (*i.e.* one registering <1PPMv) between about 20,000 and 30,000 seconds. With an adequately dry sensor (12), upon exposure to moisture-laden gas an accurate reading may be obtained in about 400 seconds. This feature is in comparison to a period of several days required in taking a reading by a sensor simply exposed to sample from a target environment.

[0025] In sampling mode, gas from source (24) running at a higher pressure/flow rate than in dry-down mode is diverted through venturi (26) by valve (32). In figure 2B, this activity is again indicated by a dotted path. Flow rates of dry gas to venturi (26) are preferably between about 1 and 2 CFM depending on the venturi, driven by pressure set to between about 60 and 80 PSI. This generates a vacuum between about 10 and 20 mmHg. By virtue of the setup of valves (16), (18) and (30), the vacuum generated draws sample gas (20) by siphon (28) through flow cell (2) as indicated in figure 2B by dashed lines. Both dry gas and sample gas exit venturi exhaust port (34) as shown.

[0026] Using a dry gas/venturi setup is preferred in acquiring sample since it alleviates danger of contaminating sensor (12) by hydrated gas that might invade



the sensor chamber (6) before a steady state is reached. This being said, dry-down and sampling procedures may be accomplished otherwise. For instance, any sort of vacuum pump may be used to draw sample gas through flow cell (2). Further, dry gas may be passed through the flow cell directly without intervening plumbing routing it to achieve multiple functions. Still, the configuration shown in figure 1 and the flow paths shown in figures 2A and 2B comprise most preferred aspects of the invention.

**[0027]** The inventive system may be set to alternate between sampling and dry-down modes for taking successive humidity readings. In instances where sampling soon after a first sample is taken is not desired or required, however, the inventive system may be set to remain in dry-down mode until sensor (12) is sufficiently dry, whereupon flow-cell (2) is isolated by valves (16) and (18) as in the shutdown mode to conserve dry gas supplies. Such variability in system usage is preferably implemented with appropriate electronic hardware under software control. Suitable controllers for use in any manner of control of the aforementioned steps are produced by Keithley Instruments or National Instruments.

**[0028]** In preparation for sampling, a sample siphon end (36) is preferably placed in close relation to the target environment that is separate from flow cell (2). As noted above, the invention is advantageously used in any number of biopolymer array production procedures involving the use of water-sensitive reactants, e.g., activated nucleotides or amino acids for the preparation of nucleic acids or polypeptides, respectively. It may be most preferred to use features of the invention in connection with a protein or DNA array/microarray production environment in which an ink-jet printhead deposits material onto a substrate.

Siphon end (36) is preferably placed within about 1 and 10 mm of the print site or a reaction/binding site. The siphon end may be associated with the printhead to maintain this spacing and move with the printhead to successive sample sites. Alternately, siphon end (36) may remain stationary as long as it is downwind of gas flow within the production environment from the reaction/printing site.

[0029] Siphon end (36) is preferably relatively small in order to minimize air disturbances in the sampling environment. It may have an outer diameter of between about 0.125 and 0.25 inch with an inner diameter between about 0.0625 and 0.125. A typical volume of sample it will obtain may be between about 5 liters/minute and 20 liters/minute.

[0030] A system advantageously used in connection with the present invention is described in U.S. Patent Application Serial No. \_\_\_\_\_ ( attorney docket number 10004452, titled "Printhead Fluid Supply System,") filed on even date herewith. Further chemical array printing system features advantageously used in connection with the present system are described in the references cited therein, including U.S. Patent Application Serial No. 09/150,504 titled, "Method and Apparatus for Making Nucleic Acid Arrays;" U.S. Patent Application Serial No. 09/300,589 titled, "Method of Performing Array-Based Hybridization Assays Using Thermal Inkjet Deposition of Sample Fluids;" U.S. Patent Application Serial No. 09/846,474 titled "Error Detection In Chemical Array Fabrication"; and U.S. Patent Nos. 6,242,266 and 6,180,351. Other components of array printing systems which may be adapted for use with the present invention include U.S. Patent Nos: 4,877,745; 5,338,688; 5,474,796; 5,449,754; 5,658,802 and 5,700,637.

[0032] The arrays produced by the subject methods find use in a variety of applications, where such applications are generally analyte detection applications in which the presence of a particular analyte in a given sample is detected at least qualitatively, if not quantitatively. Protocols for carrying out such assays are well known to those of skill in the art and need not be described in great detail here. Generally, the sample suspected of comprising the analyte of interest is contacted with an array produced according to the subject methods under conditions sufficient for the analyte to bind to its respective binding pair member that is present on the array. Thus, if the analyte of interest is present in the sample, it binds to the array at the site of its complementary binding member and a complex is formed on the array surface. The presence of this binding complex on the array surface is then detected, e.g. through use of a signal production system, e.g. an isotopic or fluorescent label present on the analyte, etc. The presence of the analyte in the sample is then deduced from the detection of binding complexes on the substrate surface.

**[0033]** Specific analyte detection applications of interest include hybridization assays in which the nucleic acid arrays of the subject invention are employed. In these assays, a sample of target nucleic acids is first prepared, where preparation may include labeling of the target nucleic acids with a label, e.g. a member of signal producing system. Following sample preparation, the sample is contacted with the array under hybridization conditions, whereby complexes are formed between target nucleic acids that are complementary to probe sequences attached to the array surface. The presence of hybridized complexes is then detected.

Specific hybridization assays of interest which may be practiced using the subject arrays include: gene discovery assays, differential gene expression analysis assays; nucleic acid sequencing assays, and the like. Patents and patent applications describing methods of using arrays in various applications include: 5,143,854; 5,288,644; 5,324,633; 5,432,049; 5,470,710; 5,492,806; 5,503,980; 5,510,270; 5,525,464; 5,547,839; 5,580,732; 5,661,028; 5,800,992; WO 95/21265; WO 96/31622; WO 97/10365; WO 97/27317; EP 373 203; and EP 785 280; the disclosures of which are herein incorporated by reference.

**[0034]** In gene expression analysis with microarrays, an array of "probe" nucleic acids is contacted with a nucleic acid sample of interest. Contact is carried out under hybridization conditions and unbound nucleic acid is then removed. The resultant pattern of hybridized nucleic acid provides information regarding the genetic profile of the sample tested. Gene expression analysis finds use in a variety of applications, including: the identification of novel expression of genes, the correlation of gene expression to a particular phenotype, screening for disease predisposition, identifying the effect of a particular agent on cellular gene expression, such as in toxicity testing; among other applications.

[0035] In certain embodiments, the subject methods of analyte detection, as described above, include a step of transmitting data from at least one of the detecting and deriving steps, as described above, to a remote location. The data may be raw data (such as fluorescence intensity readings for each feature in one or more color channels) or may be processed data such as obtained by rejecting a reading for a feature which is below a predetermined threshold and/or forming conclusions based on the pattern read from the array (such as whether or not a particular target sequence may have been present in the sample). By "remote location" is meant a location other than the location at which the array is present and hybridization occur. For example, a remote location could be another location (e.g. office, lab, etc.) in the same city, another location in a different city, another location in a different state, another location in a different country, etc. The data may be transmitted or otherwise forwarded to the remote location for further evaluation and/or use. Any convenient telecommunications means may be employed for transmitting the data, e.g., facsimile, modem, internet, etc. When one item is indicated as being "remote" from another, this is referenced that the two items are at least in different buildings, and may be at least one mile, ten miles, or at least one hundred miles apart. "Communicating" information references transmitting data representing that information as signals (such as electrical or optical) over a suitable communication channel (for example, a private or public network). "Forwarding" an item refers to any means of getting that item from one location to the next, whether by physically transporting that item or otherwise (where that is possible) and includes, at least in the case of data, physically transporting a medium carrying the data or communicating the data.

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[0036] Following receipt by a user of an array made by an apparatus or method of the present invention, as described above, the array will typically be exposed to a sample (for example, a fluorescently labeled polynucleotide or protein containing sample) and the array then read. Reading of the array may be accomplished by illuminating the array and reading the location and intensity of resulting fluorescence at each feature of the array. For example, a scanner may be used for this purpose which is similar to the GENEARRAY scanner manufactured by Agilent Technologies, Palo Alto, CA. Other suitable apparatus and methods are described in U.S. patent applications: Serial No. 09/846125 "Reading Multi-Featured Arrays" by Dorsel et al.; and Serial No. 09/430214 "Interrogating Multi-Featured Arrays" by Dorsel et al. However, arrays may be read by any other method or apparatus than the foregoing, with other reading methods including other optical techniques (for example, detecting chemiluminescent or electroluminescent labels) or electrical techniques (where each feature is provided with an electrode to detect hybridization at that feature in a manner disclosed in US 6,251,685, US 6,221,583 and elsewhere). Results from the reading may be raw results (such as fluorescence intensity readings for each feature in one or more color channels) or may be processed results such as obtained by rejecting a reading for a feature which is below a predetermined threshold and/or forming conclusions based on the pattern read from the array (such as whether or not a particular target sequence may have been present in the sample, or whether or not a pattern indicates a particular condition of an organism from which the sample came). The results of the reading (processed or not) may be forwarded (such as by communication) to a remote location if desired, and received there for further use (such as further processing).

## EXAMPLE

[0037] The graphical data shown in figures 3A-3C characterize actual performance with an embodiment of the present invention. Figure 3A depicts dry-down of a capacitance sensor in a flowcell (2) under N<sub>2</sub> purge. The sensor requires only a matter of hours to reach resolution limited/sub-1 PPMv levels of H<sub>2</sub>O. Figure 3B depicts sensor (12) response to a step change of 6.5 PPMv from house gas reading 0.093 PPMv. The sensor achieves a resolution limited steady state after about 400 seconds. Figure 3C depicts the response of an initially dry sensor that has been wetted to greater than 12 PPMv and then dried according to the present invention. The entire process takes roughly 20,000 seconds to achieve a resolution limited steady state value.